OptoSupply

Light It Up

■Features

- Highest Luminous Flux
- Super Energy Efficiency
- Long Lifetime Operation
- Superior UV Resistance

■Applications

- Read lights (car, bus, aircraft)
- Portable (flashlight, bicycle)
- Bollards / Security / Garden
- Traffic signaling / Beacons
- In door / Out door Commercial lights
- Automotive Ext

■Outline Dimension

Unit:mm
Tolerance:±0.30mm

Tolerances are for reference only
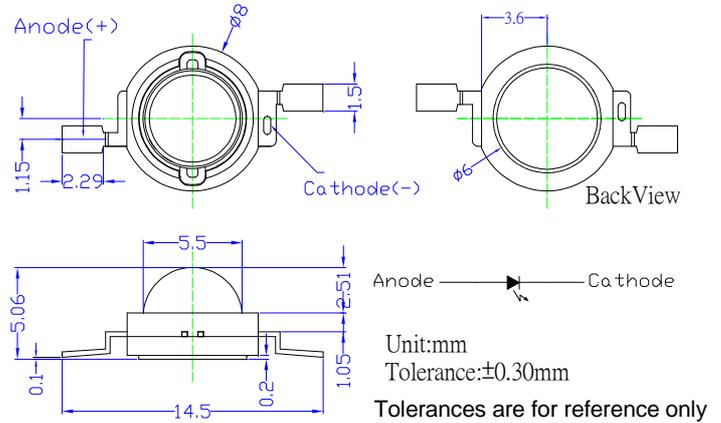
■Absolute Maximum Rating　　(Ta=25℃)

Item	Symbol	Value	Unit
DC Forward Current	I_F	400	mA
Pulse Forward Current*	I_{FP}	500	mA
Reverse Voltage	V_R	5	V
Power Dissipation	P_D	1200	mW
Operating Temperature	Topr	-30 ~ +85	℃
Storage Temperature	Tstg	-40~ +100	℃
Lead Soldering Temperature	Tsol	260℃/5sec	-

*Pulse width Max.10ms　Duty ratio max 1/10

■Directivity

■Electrical -Optical Characteristics　　(Ta=25℃)

| Item	Symbol	Condition	Min.	Typ.	Max.	Unit
DC Forward Voltage	V_F	I_F=350mA	2.0	2.5	3.0	V
DC Reverse Current	I_R	V_R=5V	-	-	10	μA
Domi. Wavelength	λ_D	I_F=350mA	585	590	595	nm
Luminous Flux	Φv	I_F=350mA	40	50	-	lm
50% Power Angle	$2\theta_{1/2}$	I_F=350mA	-	140	-	deg

*1 Tolerance of measurements of dominant wavelength is ±1nm
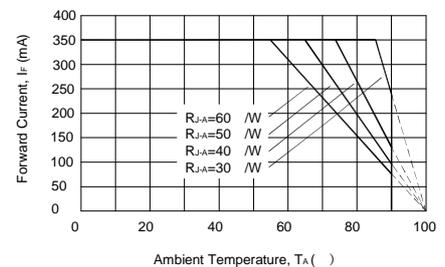*2 Tolerance of measurements of luminous flux is ±15%
*3 Tolerance of measurements of forward voltage is±0.1V

Note: Don't drive at rated current more than 5s without heat sink for Xeon 1 emitter series.
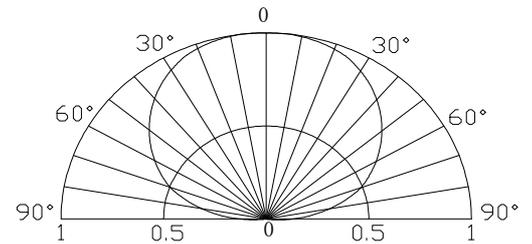
■Forward Operating Current (DC)

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■ Soldering Heat Reliability :

Reflow soldering Profile

· Reflow soldering should not be done more than two times.

· When soldering, do not put stress on the LEDs during heating.

· After soldering, do not warp the circuit board.

· Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable,

a double-head soldering iron should be used.   It should be confirmed beforehand whether the

characteristics of the LEDs will or will not be damaged by repairing.

Solder
Average ramp-up rate = 3ºC/sec. max.
Preheat temperature: 150º~180ºC
Preheat time = 120 sec. max.
Ramp-down rate = 6ºC/sec. max.
Peak temperature = 220ºC max.
Time within 3ºC of actual peak temperature = 25 sec. max.
Duration above 200ºC is 40 sec. max.

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