

## **Liquid Series Thermoelectric Cooler Assembly**

The LL-210-24-00 thermoelectric cooler assembly offers dependable, compact performance by cooling objects via liquid to transfer heat. Heat is absorbed through one liquid heat exchanger and dissipated thru a second liquid heat exchanger. The thermoelectric modules are custom designed to achieve a high coefficient of performance (COP) to minimize power consumption. It has a maximum Qc of 208 Watts when  $\Delta T = 0$  and a maximum  $\Delta T$  of 42 °C at Qc = 0. Heat exchangers are designed to accommodate distilled water with glycol. Corrosion resistant turbulators are enclosed inside channels to increase heat transfer. Mating port adaptors are sold separately.

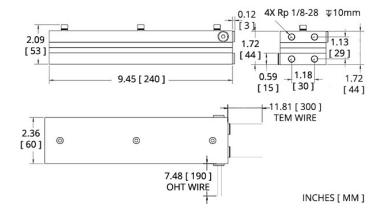


#### **Features**

- Compact design
- Precise temperature control
- Reliable solid-state operation
- DC operation
- RoHS-compliant

### **Applications**

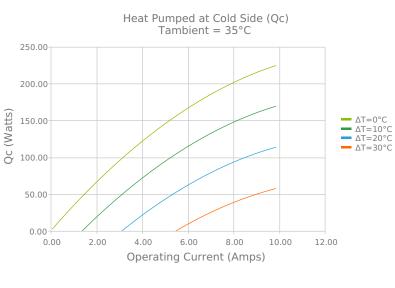
- **Medical Diagnostics**
- Industrial Lasers
- **Medical Lasers**
- **Analytical Instrumentation**

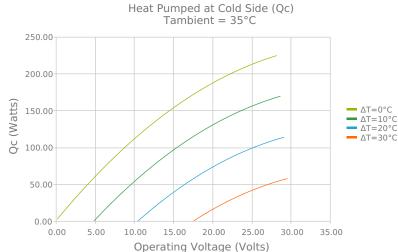






## Electrical and Thermal Performance







0.00

0.0

5.0

10.0

15.0

25.0

ΔT (°C)

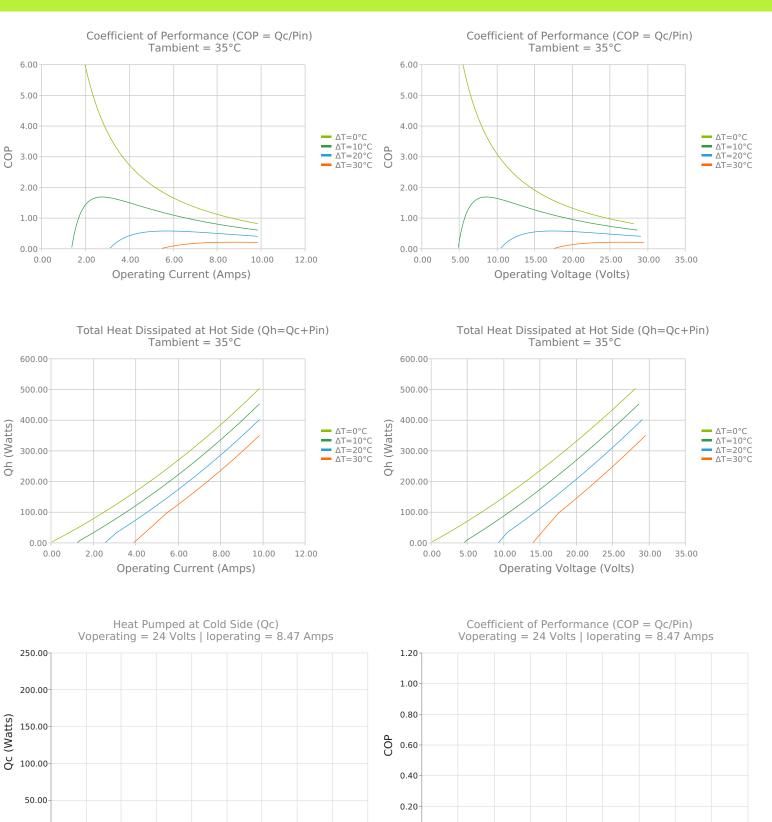
30.0

35.0

40.0

45.0

20.0



0.00

0.0

5.0

10.0

15.0

25.0

30.0

35.0

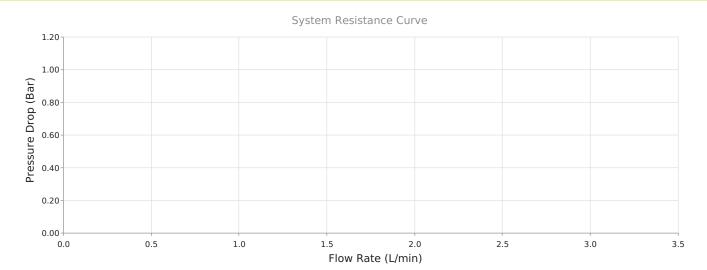
40.0

45.0

20.0

ΔT (°C)



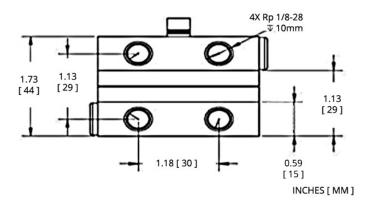


## **Specifications**

Heat Transfer Mechanism, Cold Side	Liquid - Forced Convection
Heat Transfer Mechanism, Hot Side	Liquid - Forced Convection
Operating Temperature Range	-40°C to 62°C
Supply Voltage	24.0 VDC nominal / 28.0 VDC maximum
Current Draw	7.9 A running / 8.5 A startup
Power Supply	221.0 Watts
Performance Tolerance	10%
Hi-Pot Testing	750 VDC
Over-Temp Thermostat (Hot and Cold Side Heat Sink)	75°C ±5°C (hot side heat sink)
Weight	1.40 kg



# Mounting Hole Location



## **Electrical Connections**

TEM+: Red TEM -: Black

Wire Size: 18 AWG

The overheat protection (OHT) bimetal thermostat has a maximum current of 8 Amps. For systems 8 Amps or less, the thermostat can be connected directly in series with thermoelectric modules (TEMs). Otherwise connect the TEMs to the power source through a relay of suitable rating which state is controlled with the bimetal thermostat.

## **Notes**

<sup>1</sup>For indoor use only

<sup>2</sup>Turbulators are mounted inside liquid channels to create turbulent flow

<sup>3</sup>Cold block requires insulation to minimize moisture buildup under dew point conditions.

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